



















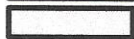



Grade & Thickness Color Code Chart

Grade

Cold Finished Bars

	1018	Blue		35"S"20	Blue/Red
	1020	Yellow/Blk		Fatigueproof	Pink
	1045	Red		ETD 150	Red/White
	1117	Black		4130 CD AQ	Purple/Blk
	11L17	White		4140 CDA	Yellow
	1141	Gray		4140 CD HT	Brown
	1144	Purple		41L40	Yellow/Red
	11L44	Fl Green/Purple		4340 CDA AQ	Orange/Blue
	SP/ASTM A311B	Gold		8620	Beige
	12L14	Green		86L20	Green/Gray
	1215	Orange		8620 AQ	Beige/Orange
	1214/15 BI	Orange/Blk		9310 AQ	Fl Green
				52100	Silver

Hot Rolled Bars

	1018	Blue		1144	Purple
	1029	Blue/White		4140 HR ANN	Blk/White
	1045	Red		4140 HR HT	Black
	1117	Yellow		8620	Beige
	1141	Gray		4340 HR AQ	Orange
	4150 HR HT	Pink		4140 as rolled	Green/Black
	A193-B16	Aqua			

Stainless Steel

	303	Brown		17-4	Purple
	304	Gold		410	Red
	316	Yellow		430	Black
	416	Pink		440C	Orange

Aluminum

	6061 Extr	Blue		6262	Orange
	6063	Red		2011	Brown
	6061-T4	Yellow		2024	Green
	6061 CF	Black		7075	Purple



Grade & Thickness Color Code Chart

F-010

page 2 of 3

Rev C - 3/16

Grade

Tool Steels

	A2	Red
	A2 Premium	Red/White
	A6	Brown
	A11	Green/Purple
	D2	Green
	D2 Premium	Green/White
	FM15	Pink
	H13	Yellow
	L6	Light Blue
	M2	Orange
	M4	Blue/White
	O1	Blue
	O6	Gray
	P20	Orange/Purple
	S5	Gold
	S7	Beige
	Viscount 44	Bare
	W1/W2	White
	4140 PH	Black
	420 Mold	Silver
	4140 AN	Purple



Grade & Thickness Color Code Chart

F-010

Thickness

page 3 of 3

Rev C- 3/16

Tubing / Sheet & Plate

	0.035	Bare		0.188	Blue
	18GA 0.049	Black		7GA 0.179	Blue / Yellow
	0.058	Yellow		0.219	Bare
	16GA 0.065	Purple		0.250	Orange
	0.072	Orange		0.281	Forest Green
	14GA 0.083	Green		0.313	Green
	13GA 0.095	White		0.375	Yellow
	12GA 0.109	Pink		0.438	Beige
	11GA 0.12	Red		0.500	White
	10GA 0.134	Brown		0.625	Purple
	0.156	Gold		0.750	Black
				1.000	Silver

Boiler Tube

	0.105	Green		0.135	Yellow
	0.12	White			

Angles and Flats

	1/8	Red		9/16	Gold
	3/16	Blue		5/8	Purple
	1/4	Orange		3/4	Black
	5/16	Green		7/8	Fl. Green
	3/8	Yellow		1	Silver
	7/16	Beige			
	1/2	White			

HR Channel & Beams

	3 x 4.1	Blue		6 x 16.3	Yellow/Orange
	3 x 5	Orange		8 x 8.5	Black/Yellow
	4 x 5.4	Green		8 x 11.5	Red
	5 x 6.7	Gold		4 x 13.8	Red/White
	4 x 7.25	Yellow		5 x 9	Red/White/Blue
	6 x 8.25	Purple		3 x 6	Black/Pink
	6 x 10.5	White		4 x 9.5 beam	Yellow
	6 x 15.3	Red/Green		6 x 13	Green/White
				7 x 19.1	Orange/Black